

Work Order ID 51441

August 24, 2009 1:22:06 PM



Page 1

Item ID: D2478

Accept



Setup Start



Revision ID: A

Stop



Item Name: Heli-Access Handle

Start Date: 8/26/09 Start Qty: 10.00



Cust Item ID:

Required Date: 8/31/09 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID

Operation Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr	Revision Nbr
D2478	Rev A

100 0.00



BAND SAW

Bandsaw

Memo

0.00

Cut as per Template DT8331 (DT 2478 CT)

110



NC BRAKE

Brake NC

Memo

0.00

Brake NC

Bend as per Template DT8332 (DT 2478 BT) Trim as per Template DT8333 (DT 2480 CJ) Deburr

120



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

2) 808/06/25

110

4

X10

X10

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Page 2

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
Description

130



Packaging

Identify as per dwg & Stock Location

*Cart*Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

*9/8/25 10x SP**09/08/26 HJ*

Memo

0.00

BF 09-8-26

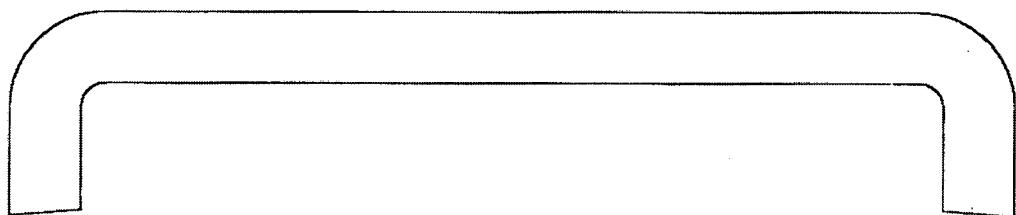


DESIGN B WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>B</i>	APPROVED <i>Br</i>	DRAWING NO. D2478
DATE 96:05:14		TITLE HELI-ACCESS HANDLE

REV. A
SHEET 1 OF 1
SCALE
1:1

RELEASER
96/10/02 DS

51441



CUT PER TEMPLATE DT 2478 CT
BEND PER TEMPLATE DT 2478 BT
TRIM PER TEMPLATE DT 2480 CJ

MATERIAL: 304/316 SS 0.75 OD 0.049 WALL